



Dart Aerospace Ltd.
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644.4101
Job Sheet 184473



Part No: 644.4101

Job Qty: 4 ea

Part Name: Pivot Step Assembly



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 10/10/18

Job Tracking No:

Due Date: 10/10/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG 644.4100 Rev F2 IPP Rev B 18.04.04 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	4 Ea	10/10/18	10/10/18	0.00	0.00	Start Up Small Fab-4	0.00	OCT 10 2018
110	Small Fab	4 pcs	10/10/18	10/10/18	0.00	4.00	Small Fab-8	0.00	DAS 38
120	QC	4 pcs	10/10/18	10/10/18	0.00	0.00	QC5	0.00	9-89
130	Packaging	4 pcs	10/10/18	10/10/18	0.00	0.00	Packaging3	0.00	21
140	QC21-FG	4 Ea	10/10/18	10/10/18	0.00	0.00	QC21	0.00	9-89

Part Op Descriptions: **110 - ASSEMBLE BRACKETS AS PER DWG**

OCT 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
644.4103	Aft Bracket Assembly	4 Ea (1 ea)	100-Start up Operation	5117026
644.4110	Aft Bracket, Large	4 Ea (1 ea)	100-Start up Operation	5103370
644.4112	Spacer	8 Ea (2 ea)	100-Start up Operation	5115123
644.4113	Spacer, Stop	8 Ea (2 ea)	100-Start up Operation	5114372
644.4118	Washer, Nylon	8 Ea (2 ea)	100-Start up Operation	5104138
644.4120	Spacer, Crosstube	4 Ea (1 ea)	100-Start up Operation	5113032
AN310-4	Nut	4 Ea (1 ea)	100-Start up Operation	5060062-1
AN4-45	Bolt	4 Ea (1 ea)	100-Start up Operation	5060003
AN4-47A	Bolt	4 Ea (1 ea)	100-Start up Operation	5062292
AN5-43A	Bolt	8 Ea (2 ea)	100-Start up Operation	5062294
MS21044N4	Nut, Self-Locking	4 Ea (1 ea)	100-Start up Operation	5092570
MS21044N5	Nut	8 Ea (2 ea)	100-Start up Operation	5097089
MS24665-132	Cotter Pins	4 Ea (1 ea)	100-Start up Operation	514136349-40
NAS1149C0463R	Washer	16 Ea (4 ea)	100-Start up Operation	5055753
NAS1149C0563R	Washer	16 Ea (4 ea)	100-Start up Operation	5060989

5847



Container No: S117064



Part: 644.4101

Job No: 184473

Serial No/Batch: S117064

Revision: F2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.

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Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/10/18

0-00
31
0-00

38
0V2

For OCT 10 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	644.4103	4	0	0
	644.4110	4	40	0
	644.4112	8	30	0
	644.4113	8	30	0
	644.4118	8	80	0
	644.4120	4	30	0
	AN310-4	4	119	0
	AN4-45	4	51	0
	AN4-47A	4	29	0
	AN5-43A	8	94	0
	MS21044N4	4	95	0
	MS21044N5	8	193	0
	MS24665-132	4	271	0
	NAS1149C0463R	16	310	0
	NAS1149C0563R	16	225	0

Part Specifications

Specifications could not be found.

Plex 10/10/18 11:40 AM dart.leroux.jason